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Zy	vxel WEEE 3R REPORT							
Zyxel WEEE program – Evaluation of								
Recyclability and Recoverability rate for Zyxel Networked								
	equipment							
EU D	Directive 2012/19/EU							
Company name:	Zyxel Communications Corporation							
Address:	No. 2, Gongye E. 9th Road, Hsinchu Science Park, Hsinchu, Taiwan, R.O.C.							
Department	Quality Management Department							
Report No:	ZQ20170502001							
Version	1.0							
Issue date	2017-05-02							
Reporting period:	2016-12-01 to 2017-05-02							
Product category:	IT and Telecommunications equipment							
Test Object	AC2600 MU-MIMO Dual-Band Wireless Gigabit Router							
Model name:	NBG6817							
P/N no	NBG6817-EU0101F							
Trademark	ZYXEL							
Power supply (I/O):	External Power Supply							
Rating(s)	AC 100-240V, 50/60Hz, 0.9A max.							
Standard:	Zyxel WEEE program is based on following:							
	Directive 2012/19/EU (WEEE Recast)							
	A guide to the marketing, product development and							
	manufacturing actions you need to take IEC 62635							
Test Report Form No:	Zyxel TRF52001_2013-02-06 / Ver. 1							
Number of pages (Contents) :	13 pages							
Number of pages (Attachments) :	3 pages							
Reported by: Cardine Chen	Approved by : Emma Bao							

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# 1. Abbreviations used in the report

Abbr.	Full name
QMD	Quality Management Department
ЗR	Reused, Recycle, Recovery
мв	MotherBoard
PSU	Power supply unit
M(i)	Mass of ith part (ref.: IEC/TR 62635:2012)
RCR <sub>(i)</sub>	Recycling rate of the ith part in the corresponding end-of-life treatment scenario (ref.: IEC/TR 62635:2012)
RVR <sub>(i)</sub>	Recovery rate of the ith part in the corresponding end-of-life treatment scenario (ref.: IEC/TR 62635:2012)
MEEE	Total product mass (ref.: IEC/TR 62635:2012)
Recyclability	Ability of waste product to be recycled, based on actual practices
Recoverability	Ability of a waste product to be recovered, based on actual practices
EoL	End-of-life

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## 2. General description of Product



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### Characteristic data:

Product total weight : 718.03g

Product dimension : L:250mm \* W:168mm \* H:51mm

### Normative reference:

Directive 2012/19/EU IEC/TR 62635:2012, Ed.1 ISO 11469:2000 Plastics — Generic identification and marking of plastics products ISO 1043 Plastics — Generic identification and marking of plastics products Part 1: Basic polymers and their special characteristics Part 2: Fillers and reinforcing materials Part 3: Plasticizers Part 4: Flame retardants

## **General Remarks:**

"(see remark #) refers to a remark appended to the report.

" (see appended table)" refers to a table appended to the report.

Throughout this report a point is used as the decimal separator.

The test results presented in this report relate only to the object tested.

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# 3. Disassembling information

## 3.1 Disassembling object:

Device							
	Accessaries & Assemblies						
Adaptor	/	/					
	/	/					
/	/	/					
	/	/					

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### 3.2 Derivation tree of Product

<ul> <li>Device</li> </ul>	<ul> <li>Enclosure</li> </ul>	Cover case x 1
<b>1</b>	11	Bottom case x 1
		Rubber foot x 4
		Screw x 4
	<ul> <li>Enclosure</li> </ul>	• PCBA x 1
	assemblies	PCBA Screw x 1
		Transformer x 3
		• Heat sink x 3
		• RJ45 x 4
<ul> <li>Accessory</li> </ul>	<ul> <li>Adaptor</li> </ul>	Adaptor x 1
		• EU plug x 1

## 4. Calculation result

### Basic information:

Brand name	Zyxel	Recycling scenario	IT & telecommunication
Model name	NBG6817	Product total weight	718.03g

## Calculation information:

EoL info	No	Name of part	Mass (g)	Material	Recyclability mass (g)	Recoverability mass (g)
Reusable parts	_	_	_	_	_	_
	2.1	Main PCBA	94.10	РСВА	9.41	84.69
Parts for	2.19	Capacitor-1	4.50	Capacitor (PCB)	2.25	4.05
selective treatment	5.1	Adaptor PCBA	74.53	РСВА	7.45	67.08
irediment	5.2	Adaptor PCBA capacitor	0.19	Capacitor (PCB)	0.10	0.17
	1.1	Upper enclosure	117.00	ABS (acrylonitrile butadiene styrene)	105.30	105.30
	1.2	Bottom enclosure	140.10	ABS (acrylonitrile butadiene styrene)	126.09	126.09
Parts with single recyclable	1.7	Enclosure screw	2.24	Steel	2.13	2.13
material	1.9	Fixed plastic for light pipe	1.67	ABS (acrylonitrile butadiene styrene)	1.50	1.50
	2.3	Power jack (Metal)	0.22	Copper	0.22	0.22
	2.4	Power jack (core Metal)	0.37	Copper	0.37	0.37

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EoL info	No	Name of part	Mass	Material	Recyclability	Recoverability
			(g)		mass (g)	mass (g)
	2.5	Power button	0.10	Steel	0.10	0.10
	2.6	Power button	0.05	Steel	0.04	0.04
		spring				
	2.8	Wi-Fi button	1.42	Steel	1.34	1.34
	2.9	Wi-Fi button spring	0.02	Steel	0.02	0.02
	2.12	WPS button	1.25	Steel	1.19	1.19
	2.13	WPS button spring	0.08	Steel	0.08	0.08
	2.16	Reset button metal sheet	0.34	Steel	0.33	0.33
	2.22	Heat sink metal shield-1	10.00	Steel	9.50	9.50
	2.23	Heat sink metal shield-2	10.00	Steel	9.50	9.50
Parts with single	2.27	RJ11 I/O (Metal shield)	1.52	Copper	1.49	1.49
recyclable material	2.29	RJ11 I/O (Metal-pin)	0.23	Copper	0.22	0.22
	2.30	RJ45 I/O (4 ports-metal shield)	4.44	Copper	4.35	4.35
	2.32	RJ45 I/O (4 ports metal pin)	0.90	Copper	0.89	0.89
	2.34	Screw (Fix PCBA)	0.50	Steel	0.48	0.48
	2.35	Metal (Heat sink-3)	1.60	Steel	1.52	1.52
	2.37	2 pin (Metal)	0.32	Copper	0.31	0.31
	2.38	USB port-1 (Metal)	1.27	Stainless steel (non-mag netic)	1.20	1.20

	_		Page	10 of 16		
EoL info	No	Name of part	Mass (a)	Material	Recyclability	Recoverability
	2.40	USB port-2 (Metal shield)	<u>(g)</u> 5.00	Steel	mass (g) 4.75	mass (g) 4.75
	2.41	USB port-2 (Metal)	1.65	Steel	1.57	1.57
	2.44	4 pin (Metal)	0.05	Copper	0.05	0.05
	2.45	RF internal cable-1 (Blue wire metal)	0.41	Copper	0.40	0.40
	2.46	RF internal cable-2 (Gray wire metal)	0.28	Copper	0.27	0.27
	2.47	RF internal cable-3 (White wire metal)	0.54	Copper	0.53	0.53
Parts with single recyclable	2.48	RF internal cable-4 (Black wire metal)	0.54	Copper	0.53	0.53
material	2.49	Wire(Golden metal)	0.06	Copper	0.06	0.06
	3.1	Antenna (Metal)	23.08	Copper	22.62	22.62
	3.2	Antenna (Plastic)	33.92	ABS (acrylonitrile butadiene styrene)	30.53	30.53
-	4.1	Adaptor upper and bottom case	36.20	HIPS	32.58	32.58
	4.3	Ferrite core	4.90	Stainless steel (magnetic)	4.66	4.66
	4.4	Adaptor connector	0.31	Copper	0.30	0.30

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EoL info	No	Name of part	Mass	Material	Recyclability	Recoverability	
	INO		(g)	Material	mass (g)	mass (g)	
	4.5	Adaptor cover	3.45	ABS (acrylonitrile butadiene styrene)	3.11	3.11	
	4.6	EU plug (Plastic)	8.50	HIPS	7.65	7.65	
Parts with	4.7	EU plug (Metal)	6.30	Copper	6.17	6.17	
single recyclable	5.5	Screw-1 (Adaptor)	0.65	Steel	0.62	0.62	
material	5.6	Screw-2 (Adaptor)	0.65	Steel	0.62	0.62	
	5.7	Screw-3 (Adaptor)	0.73	Steel	0.69	0.69	
	5.8	Metal sheet-1	1.86	Steel	1.77	1.77	
	5.9	Metal sheet-2	1.86	Steel	1.77	1.77	
	5.10	Metal sheet-3	2.60	Alminum	2.47	2.47	
	5.11	Metal sheet-4	3.50	Alminum	3.33	3.33	
	2.24	Transformer-1	2.89	Transformer	2.60	2.60	
	2.25	Transformer-2	5.43	Transformer	4.89	4.89	
Parts	2.26	Transformer-3	5.43	Transformer	4.89	4.89	
difficult to process	5.3	Transformer (Metal)	26.78	Transformer	24.10	24.10	
	5.4	Transformer (Plastic)	2.27	Transformer	2.04	2.04	
	1.3	Golden ornament (Upper case)	2.00	PC (Polycarb onate)	1.40	1.80	
Separation Process	1.4	Golden ornament (Bottom case)	2.00	PC (Polycarb onate)	1.40	1.80	
	1.5	Rubber foot (Upper)	5.00	Rubber (General)	0.00	4.50	
	1.6	Rubber foot (Bottom)	3.36	Rubber (General)	0.00	3.02	

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Ecl info	No	Name of part	Mass	Matorial	Recyclability	Recoverability
EoL info	No	Name of part	(g)	Material	mass (g)	mass (g)
	1.8	Light pipe	4.00	PA	2.80	3.60
		(Whole)		(Polyamide)		
	2.2	Power jack	1.22	PBT	0.85	1.10
		(Plastic)				
	2.7	Power button	0.10	PA	0.07	0.09
		plastic		(Polyamide)		
	2.10	Wi-Fi button	0.22	PBT	0.15	0.20
		plastic-1				
		(Blue color)				
	2.11	Wi-Fi button	0.28	PBT	0.20	0.25
		plastic-2				
	2.14	WPS button	0.17	PA	0.12	0.15
		plastic-1		(Polyamide)		
		(White color)				
Concention	2.15	WPS button	0.12	PA	0.08	0.11
		plastic-2		(Polyamide)		
Separation Process		(Black color)				
1100033	2.17	Reset button	0.02	PA	0.01	0.02
		plastic-1		(Polyamide)		
	0.10	(Black color)			0.00	
	2.18	Reset button	0.02	PA	0.02	0.02
		plastic-2		(Polyamide)		
	2.20	(Red color) Heat sink-1	25.70	Aluminum	23.13	23.13
	2.20	Heat sink-2	25.70	Aluminum	23.13	23.13
	2.21	RJ11 I/O	23.70	PBT	1.61	2.08
	2.20	(Blue plastic)	2.01		1.01	2.00
	2.31	RJ45 I/O	9.35	PBT	6.55	8.42
	2.01	(4 ports-yellow	7.00		0.00	0.42
		plastic)				
	2.33	Plastic clip	0.22	PA	0.15	0.19
		(Fix wire)		(Polyamide)		
	2.36	2 pin (Plastic)	0.12	PA	0.08	0.11
				(Polyamide)		

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Ecl info	No	Name of pa	Mass	Matarial	Recyclability	Recoverability
EoL info	No	Name of par	(g)	Material	mass (g)	mass (g)
	2.39	USB port-1	0.58	PBT	0.41	0.53
		(Black plastic	)			
	2.42	USB port-2	0.7.	PA	0.49	0.63
Separation		(Blue plastic)		(Polyamide)		
Process	2.43	4 pin (Plastic)	0.18	PA	0.13	0.16
				(Polyamide)		
	5.12	Black plastic	1.60	PA	1.12	1.44
				(Polyamide)		
		Sum			$\Sigma \frac{\left(m_{(i)} \text{xRCR}_{(i)}\right)}{515.69} =$	$\Sigma \frac{\left(m_{(i)} x R V R_{(i)}\right)}{664.71} =$
Recyclability rate			$\frac{\Sigma(m_{(i)} \times RCR_{(i)})}{m_{EEE}} \times 100\% = 71.80\%$			
Recoverability rate			$\frac{\Sigma(m_{(i)}xRVR_{(i)})}{m_{EEE}} x100\% = 92.60\%$			



## ATTACHMENT A PLASTIC MATERIALS MARKING



The main material of enclosure is "PC" material



## ATTACHMENT B PLASTIC MATERIALS MARKING

In the light of Annex VII on the Directive 2012/19/EU (so called as WEEE recast), selective treatment for materials and components have been defined for further specifically treatment during the end-of-life electrical and electronic equipment, which are:

No	details
1	polychlorinated biphenyls (PCB) containing capacitors in accordance with Council Directive 96/59/EC of 16 September 1996 on the disposal of polychlorinated biphenyls and polychlorinated terphenyls (PCB/PCT) (1),
2	mercury containing components, such as switches or backlighting lamps,
3	batteries,
4	printed circuit boards of mobile phones generally, and of other devices if the surface of the printed circuit board is greater than 10 square centimetres,
5	toner cartridges, liquid and paste, as well as colour toner,
6	plastic containing brominated flame retardants,
7	asbestos waste and components which contain asbestos,
8	cathode ray tubes,
9	chlorofluorocarbons (CFC), hydrochlorofluorocarbons (HCFC) or hydrofluorocarbons (HFC), hydrocarbons (HC),
10	gas discharge lamps,
11	liquid crystal displays (together with their casing where appropriate) of a surface greater than 100 square centimetres and all those back-lighted with gas discharge lamps,
12	external electric cables,
13	components containing refractory ceramic fibres as described in Commission Directive 97/69/EC of 5 December 1997 adapting to technical progress for the 23rd time Council Directive 67/548/EEC on the approximation of the laws, regulations and administrative provisions relating to the classification, packaging and labelling of dangerous substances (2),
14	components containing radioactive substances with the exception of components that are below the exemption thresholds set in Article 3 of and Annex I to Council Directive 96/29/Euratom of 13 May 1996 laying down basic safety standards for the protection of the health of workers and the general public against the dangers arising from ionizing radiation (3),
15	electrolyte capacitors containing substances of concern (height > 25 mm, diameter > 25 mm or proportionately similar volume).
	ark: These substances, mixtures and components shall be disposed of or recovered mpliance with Directive 2008/98/EC.



## ATTACHMENT C PLASTIC MATERIALS MARKING

According to Art. 12 & Art. 13 on the finacing in respect of WEEE from private households and non-private households. Recycling fees cover costs of collection, transportation, handling, maintenance of recycling Zyxel network and equipment as well as solvency required in the Decree.

According to Art. 16 of Directive 2012/19/EU "Registration, information and reporting".Zyxel has completed and fulfilled EU registration responsibility requirement which shall be registered through their authorised representatives, for detail, please refer to the table below.

Coutry	Registration No.	Approved compliance scheme		
UK	WEE/CC0067TX (CD01/00100)	Comply Direct Ltd.		
DE	71587309	EAR		
DK	21229237	DPA-System		
For other countries registry information, please feel free to contact with Zyxel Communications Corporation. email to: <u>Zyxel_Certification@zyxel.com.tw</u>				