

ZyXEL WEEE 3R REPORT

ZyXEL WEEE program – Evaluation of Recyclability and Recoverability rate for ZyXEL Networked equipment EU Directive 2012/19/EU

Company name...... ZyXEL Communications Corporation

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Product category: IT and Telecommunications equipment

Test Object....: LTE Indoor WiFi VoIP IAD

Model name: LTE5321-A004

P/N no. LTE5321-A004-EU01V1F

Trademark..... ZyXEL

Power supply (I/O): External Power Supply

Rating(s)...... AC 100-240V, 50/60Hz, 0.8A max.

Standard: ZyXEL WEEE program is based on following:

Directive 2012/19/EU (WEEE Recast)

A guide to the marketing, product development and manufacturing actions you need to take IEC 62635

Test Report Form No...... ZyXEL TRF52001_2013-02-06 / Ver. 1

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1. ABBREVIATIONS USED IN THE REPORT

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1. Abbreviations used in the report

Abbr.	Full name		
QMD	Quality Management Department		
3R	Reused, Recycle, Recovery		
MB	MotherBoard		
PSU	Power supply unit		
$M_{(i)}$	Mass of ith part (ref.: IEC/TR 62635:2012)		
RCR _(i)	Recycling rate of the ith part in the corresponding end-of-life treatment scenario (ref.: IEC/TR 62635:2012)		
RVR _(i)	Recovery rate of the ith part in the corresponding end-of-life treatment scenario (ref.: IEC/TR 62635:2012)		
$m_{ m EEE}$	Total product mass (ref.: IEC/TR 62635:2012)		
Recyclability	Ability of waste product to be recycled, based on actual practices		
Recoverability	Ability of a waste product to be recovered, based on actual practices		
EoL	End-of-life		

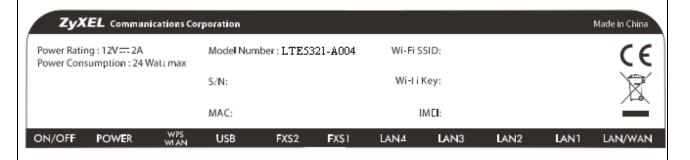


2. General description of Product

Picture of Product:



Copy of Marking plate:



Characteristic data:

Product total weight: 758.24g

Product dimension: L:310mm * W:293mm * H:46mm



Normative reference:

Directive 2012/19/EU

IEC/TR 62635:2012, Ed.1

ISO 11469:2000 Plastics — Generic identification and marking of plastics products

ISO 1043 Plastics — Generic identification and marking of plastics products

Part 1: Basic polymers and their special characteristics

Part 2: Fillers and reinforcing materials

Part 3: Plasticizers

Part 4: Flame retardants

General Remarks:

"(see remark #) refers to a remark appended to the report.

" (see appended table)" refers to a table appended to the report.

Throughout this report a point is used as the decimal separator.

The test results presented in this report relate only to the object tested.

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Communication Corporation.



3. Disassembling information

3.1 Disassembling object:

Device						
-6 c 111 5 5 5 0 3 9 5 2 7 5 2						
	Accessaries & Assemblies					
Adaptor	-	-				
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3.2 Derivation tree of Product

• Device



• Enclosure



- Top cover x 1
- Bottom cover x 1
- Antenna cover x 1
- Screw x 2

• PCB



- PCB (L) x 1
- PCB (S) x 1
- PCBA (RF) x 1
- PCB(L) Screw x 4
- Shield x 1
- RJ45 Socket x 5
- RJ11 Socket x 2
- USB port x 1
- SMA(Female)



Accessory

• Adaptor x 1





4. Calculation result

Basic information:

Brand name	ZyXEL	Recycling scenario	IT & telecommunication
Model name	LTE5321-A004	Product total weight	758.24 g

Calculation information:

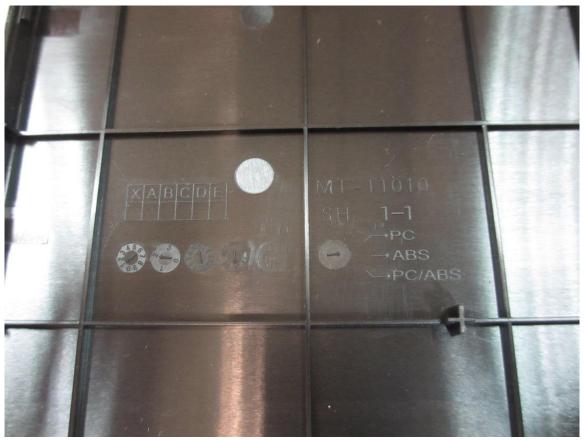
EoL info	No	Name of part	Mass (g)	Material	Recyclability mass (g)	Recoverability mass (g)
Reusable parts	_	_	_	_	_	_
Parts for	2.1	PCB (L)	159.74	PCBA	15.97	143.77
selective	2.3	PCB (S)	8.58	PCBA	0.86	7.72
	2.6	PCBA (RF)	5.10	PCBA	0.51	4.59
treatment	4.1	PSU PCBA	19.95	PCBA	2.00	17.96
	1.1	Top cover	176.90	ABS (acrylonitrile butadiene styrene)	159.21	159.21
	1.2	Bottom cover	163.60	ABS (acrylonitrile butadiene styrene)	147.24	147.24
	1.3	Antenna cover	17.02	ABS (acrylonitrile butadiene styrene)	15.32	15.32
	1.4	Screw	1.04	Stainless steel (magnetic)	0.99	0.99
Parts with	2.2	PCB(L) Screw	1.18	Stainless steel (magnetic)	1.12	1.12
single recyclable	2.4	PCB (S) Screw	0.28	Stainless steel (magnetic)	0.27	0.27
material	2.5	Shield	5.90	Alminum	5.61	5.61
	2.7	RJ45 Socket(plastic)	18.69	ABS (acrylonitrile butadiene styrene)	16.82	16.82
	2.8	USB port(metal)	2.14	Alminum	2.03	2.03
	2.9	USB port(plastic)	1.90	ABS (acrylonitrile butadiene styrene)	1.71	1.71
	2.10	SMA(Female)	51.06	Copper	50.04	50.04
	2.11	RJ11 Socket(plastic)	4.08	ABS (acrylonitrile butadiene styrene)	3.67	3.67



EoL info	No	Name of part	Mass (g)	Material	Recyclability mass (g)	Recoverability mass (g)
Parts with single recyclable material	3.2	Top cover	22.09	ABS (acrylonitrile butadiene styrene)	19.88	19.88
Parts with single	3.3	Bottom cover	24.55	ABS (acrylonitrile butadiene styrene)	22.10	22.10
recyclable	3.4	Plug	22.90	Steel	21.76	21.76
material	4.2	Heatsink	15.79	Alminum	15.00	15.00
	4.3	Core	41.09	Copper	40.27	40.27
Parts difficult to process	_	_	_	_	_	_
Separation Process	_	_	_	_	_	_
		Sum			$\frac{\sum (m_{(i)}xRCR_{(i)})}{537.55}$	$\sum \left(m_{(i)} x R V R_{(i)} \right) = 692.25$
Recyclability rate			$\frac{\sum (m_{(i)} x RCR_{(i)})}{m_{EEE}} x 100\% = 70.9\%$			
Recoverability rate			$\frac{\sum (m_{(i)} x R V R_{(i)})}{m_{EEE}} x 100\% = 91.3\%$			



ATTACHMENT A PLASTIC MATERIALS MARKING



The main material of enclosure is ABS material.

ATTACHMENT B IDENTIFIED FOR SELECTIVE TREATMENT

In the light of Annex VII on the Directive 2012/19/EU (so called as WEEE recast), selective treatment for materials and components have been defined for further specificly treatment during the end-of-life electrical and electronic equipment, which are:

No	details
1	polychlorinated biphenyls (PCB) containing capacitors in accordance with Council Directive 96/59/EC of 16 September 1996 on the disposal of polychlorinated biphenyls and polychlorinated terphenyls (PCB/PCT) (1),
2	mercury containing components, such as switches or backlighting lamps,
3	batteries,
4	printed circuit boards of mobile phones generally, and of other devices if the surface of the printed circuit board is greater than 10 square centimetres,
5	toner cartridges, liquid and paste, as well as colour toner,
6	plastic containing brominated flame retardants,
7	asbestos waste and components which contain asbestos,
8	cathode ray tubes,
9	chlorofluorocarbons (CFC), hydrochlorofluorocarbons (HCFC) or hydrofluorocarbons (HFC), hydrocarbons (HC),
10	gas discharge lamps,
11	liquid crystal displays (together with their casing where appropriate) of a surface greater than 100 square centimetres and all those back-lighted with gas discharge lamps,
12	external electric cables,
13	components containing refractory ceramic fibres as described in Commission Directive 97/69/EC of 5 December 1997 adapting to technical progress for the 23rd time Council Directive 67/548/EEC on the approximation of the laws, regulations and administrative provisions relating to the classification, packaging and labelling of dangerous substances (2),
14	components containing radioactive substances with the exception of components that are below the exemption thresholds set in Article 3 of and Annex I to Council Directive 96/29/Euratom of 13 May 1996 laying down basic safety standards for the protection of the health of workers and the general public against the dangers arising from ionizing radiation (3),
15	electrolyte capacitors containing substances of concern (height > 25 mm, diameter > 25 mm or proportionately similar volume).

ATTACHMENT C REGISTRATION RESPONSIBILITY

According to Art. 12 & Art. 13 on the finacing in respect of WEEE from private households and non-private households. Recycling fees cover costs of collection, transportation, handling, maintenance of recycling ZyXEL network and equipment as well as solvency required in the Decree.

According to Art. 16 of Directive 2012/19/EU "Registration, information and reporting".ZyXEL has completed and fulfilled EU registration responsibility requirement which shall be registered through their authorised representatives, for detail, please refer to the table below.

Coutry Registration No.		Approved compliance scheme
UK	WEE/CC0067TX (CD01/00100)	Comply Direct Ltd.
DE	71587309	EAR
DK	21229237	DPA-System

For other countries registry information, please feel free to contact with ZyXEL Communications Corporation. email to: ZyXEL_Certification@zyxel.com.tw